

## PRODUCT DATA SHEET

Date: 01.09.2019

# FINOTECH® SQ-20

# Insulating Glass Polysulfide Sealant

### Description

FINOTECH® SQ-20 Polysulfide Sealant is a two-component system designed as a secondary sealant for Insulating Glass units. As supplied, the base is a smooth, white paste and the curing agent is a black paste. Once catalyzed, the material cures to a high-modulus, flexible polysulfide rubber that is suitable for use in IG unit production.

### Features

- Low water vapor transmission and low gas permeation rate
- Solvent free – Low VOC
- Excellent unprimed adhesion to a wide variety of substrates being used for the assembling of Insulating Glass units
- Compatible with FINOTECH® SQ-5
- Meets global standards for IG glazing EN 1279
- Good weather resistance

### Product Characteristics

FINOTECH® SQ-20 Uncured Properties			
Property	Component A	Component B	
Color	White	Black	
Specific Gravity, g/ml	1.75±0.05	1.65±0.02	
Mix Ratio by weight	8:1~12:1		
Mixed Compound Properties (10:1 - 23°C, 50% RH)			
Property	Method	Unit	Value
Color			Black
Specific Gravity		g/ml	1.75±0.05
Snap Time		min	>20
Sag/Slump	ASTM D2202	mm	<1
Heat Weight Loss	ASTM C1184	%	<3

Cured Properties (21 days after mixing, 23°C, 50% RH)			
Hardness, Shore A	ISO 7619		<30
Ultimate Tensile Strength	ISO 8339	MPa	>0.6
	ASTM D412		>1.2
Ultimate Elongation	ISO 8339	%	>100
	ASTM D412		>200
Application Temperature Range		°C	0~40
Service Temperature Range		°C	-50~150
MVTR	EN1279-4	g*2mm / (m2*24)	5.0*
Adhesion and Aging	EN1279-4		Pass*
IG moisture penetration index IAV (with FINOTECH SQ5)	EN1279-2		Pass*
Gas leakage rate with FINOTECH SQ5	EN1279-3		Pass*

\* Tested by TUV Rheinland Netherland

### Approvals/Specifications

Meets the requirements of EN 1279.

### Application

FINOTECH® SQ-20 should be mixed and dispensed using two-component mixing equipment which is readily available from several international accepted equipment manufacturers. This equipment is specially designed to meter proper proportions of A base and B curing agent, mix in an air-free environment and dispense at the proper pressures and volumes to insure air-free mixed material. Hand mixing is not recommended.



The FINOTECH technical team will consult its customers upon request regarding pumping equipment start-up and shutdown procedures which cover proper operating pressures, mixing devices and purging requirements. FINOTECH secures an utmost consistency of their products. Kit matching of the A and B FINOTECH® SQ-20 is not required. The B curing agent component is moisture sensitive and should not be exposed to the atmosphere. The curing agent may require minimal hand mixing before placing container in pumping equipment. Cure rate may be adjusted by changing the A base to B curing agent ratios. FINOTECH® SQ-20 may be used with A to B ratios from 8:1 to 12:1 by weight (nearly 10:1 by volume). Prior to production use, a sample of base (A component) and curing agent (B component) should be taken from each lot of material to be used, weighed to proper A to B ratio, hand mixed, and checked for proper tack-free time and thick section cure rate prior to placing in production.

### Packaging

FINOTECH® SQ-20 Polysulfide Sealant for Insulating Glass is available in

- 1) Component A (Base) in 336 kg drums and
- 2) Component B (Catalyst) in 30 kg pails

### Shelf-life and Storage

When stored below 30 °C in the original and unopened packaging, FINOTECH® SQ-20 has a shelf life of 12 months from the date of manufacture. Refer to product packaging for "Manufacturing Date".

### Handling Precautions

Product safety information required for safe use is not included in this document. Before handling, read product and material safety data sheets and container labels for safe use, physical and health hazard

information. The material safety data sheet is available on request at [www.finotech.ch](http://www.finotech.ch).

### Health and Environmental

To support Customers in their product safety needs, FINOTECH has an extensive Product Stewardship organization and a team of Product Safety and Regulatory Compliance (PS&RC) specialists available. For further information, please see our website [www.finotech.ch](http://www.finotech.ch) or consult your local FINOTECH representative.

### Limited Warranty

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestion of use shall not be taken as inducements to infringe any patent. FINOTECH's product warranty confirms our products will meet always the technical data sheets values for the duration of the granted shelf-life if all advises given by FINOTECH through application, storage and handling guidelines have been followed up correctly. Customers can be asked to protocol and proof that the guidelines were followed. FINOTECH specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability others than described in our technical data sheets. FINOTECH's product warranty disclaims liability for any incidental or consequential damages. Further building project warranties could be given at particular request by the clients following the FINOTECH SQM Building Warranty testing and consulting procedures.